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1 Starting the ECR ion source (ECRIS)

- 1. Check before switching on
 - source pressure $p < 10^{-7}$
 - chamber pressure $p < 10^{-7}$
- 2. Set gas (eg. Argon) pressure on 0.5 bar
- 3. Close inner and outer shield (high voltage)
- 4. Switch on Mains (See figure 1



Figure 1: Ion Optics Control

- 5. Switch on High Voltage
- 6. Open Gas Valve (See figure 2)



Figure 2: Valve for ion gas

- Set Mode switch on CTRL
- pressure should be between 10^{-6} and $5 \cdot 10^{-6}$ bar
- 7. Switch on Microwave
- 8. Switch on HV Extraction
- 9. Switch on HV Analyzer

- 10. Switch on Beam Guiding
- 11. Switch on Massfilter (Control that B-Field is 0!)
- 12. Switch on Beam Monitor
- 13. Set Extraction on V=3 kV, I=0 A, Energy analyzer on 440 V
- 14. Switch on Microwave (see figure 3)
 - Check that all shields are set
 - Power on
 - Turn Set Valve until Plasma starts burning pressure shouldn't arise more than to $5\cdot 10^{-6}$



Figure 3: Microwave control

2 Switching off ECRIS

- 1. Close Gate valve to Instrument Chamber (Gate valve) (See figure 7)
- 2. Switch off Oven
- 3. Switch off Power Micro Wave, close Valve (Mode close) (See figures 3 and 2)
- 4. Turn back B-Field Current
- 5. Turn back E-Field of Wienfilter
- 6. Switch off Beam monitor
- 7. Switch off Mass filter
- 8. Switch off Beam guiding
- 9. Switch off HV Analyzer
- 10. Switch off HV Extraction
- 11. Switch off Micro wave
- 12. Check if Gas Valve is closed (pressure below 10^{-6} mbar)
- 13. Switch off High Voltage
- 14. Make sure the temperature of the furnace is below 80^0 C
- 15. Switch off Mains

3 Starting Mefisto Beam Analyzer

- 1. Start Windows by typing win
- 2. Start Strahlausmesssystem in Mefisto Related Applications
- 3. Check if power supply of the motors is on (Power Supply Strahlausmessger\"at)
- 4. Switch on Keithley electrometer (Press: I, Zero Check, Filter, Autorange)
- 5. Press on arrow (LabView programm starts)
- 6. Configure Step motor press yes-Button
- 7. Configure Blende press cancel-Button
- 8. Select which detector you want to use (faraday cup, channelplate_CW, channelplate_pulse...) Check that the right detector is connected to the electro motor
- 9. Press center-button (selected detector is centered)

4 Acquire Beam Spectrum

1. Turn on chosen electrostatic values of Wien filter (See figure 4)



Figure 4: Knobs to adjust electrostatic values of Wien filter

- 2. Press Acquire Spectrum-Button in Mefisto Beam Sense System-programm
- 3. Select Step range of B-Field current $(0.001, 0.002, \ldots, 1)$
- 4. Set offset current for Wien filter
- 5. Press up-Button
- 6. Stop increasing B-Field current by pressing on up-Button. (Lights are on when max or min value are reached)
- 7. Decrease B-Field current to appropriate value.

5 Open Valve ECRIS/Chamber (Gate valve)

- 1. Check that vp-lamps are on. $(\tt vp2$ and $\tt vp5)$ (See figure 7)
- Open gate valve. Lights show the status of the valve (open/close)

6 Vent Instrument Chamber

- 1. Switch off Stabil-Ion Gauge
- 2. Pressure in N₂ bottle must be more than 50 bar (p > 50 bar) (40 bar needed for venting)
- 3. Check that instrument chamber bolts are closed (venting stops by overpressure)
- 4. Close all valves (i.e. Cryo pump!) (See figure 7)
- 5. Switch off turbo pump of UV-lamp
- 6. Switch off all electrical equipment plugged in the blue power sockets (vp off)
- Press vent on Main Board starts ventilation (approx. 15 min)
- 8. Check that $p \approx 10^3$ mbar or pressure in bottle is 50 bar less than before venting
- 9. If venting does not stop, unplugg Vent-Valve connector on the backside of the control unit
- 10. Open door

7 Pump down Chamber

- 1. Carefully close door
- 2. Open turbo valve by key switch
- 3. Switch on turbo pump, pressure (sensor A2, B2) should decrease
- 4. Check cooling of the turbo pump
- 5. Switch on turbo pump of UV-lamp and start degasing of UV-lamp (after ≈ 10 min lights on)
- 6. Unplugg key when vp1 and vp2 are lit
- 7. Check if vp3 lights (after ≈ 2 h)
- 8. Close turbo valve to chamber
- 9. Open cryo valve, check if cryo works well (Wait ≈ 5 min before proceeding)
- 10. Shut down turbo pump

8 Baking out Chamber

Use only turbo pump during baking. Close Valve to Cryo Pump (see figure 7). Switch on Turbo Pump when not running as described in section 7.

1. Select duration time of heating on mainboard (see figure 5) Right knob for duration, left for factor (e.g. 1 day times 0.8)



Figure 5: Knobs for heater

2. Press Heater On, Timer on and Vac. prot. on

MEFISTO SCADA	System - Mozilla 🧕	ur Holo		_ 🗆 X					
File Fait Alex 70 Footwarks Tools Milliagon Helb									
G V V S http://mefisto1.unibe.ch/mefisto_control/operation.shtml C Search									
🖆 Home 🛅 Bookmarks 🗞 The Mozilla Or									
MEFISTO SCADA S main site > facility o	ystem peration								
Operation Mod	e								
Mode		Settings							
Off									
Manual Control	Huber Setpoint:	40.00 °C use Huber.							
	Shinko Setpoint:	60.00 °C use Shinko:							
Bakeout Sequence	Start Time:	18:25 24.11.2003							
	End Time:	22:00 25.11.2003							
	Bakeout Temperature:	60.00 °C							
	End Temperature:	25.00 °C							
	Use Huber								
Custom Sequence	Sequence:	Modify Sequence							
ORemote	Master Host:	amarant4.unibe.ch							
General Options	Heating/Cooling Rate:	5.00 °C/min							
	Write Logfile								
	🔲 Use Stabil-Ion press	ure gauge below 5.000-05 mbar							
	📃 Use Hiden RGA bele	ow 1.00e-06 mbar							
	Execute								
Last modified: Thursday, 27-Mar-2003 14:32:08 CET									
Done				-I- d'					

Figure 6: MEFISTO Control Page

- 3. Go on web page http://mefisto1.unibe.ch/mefisto_control/ (See figure 6
- 4. Choose Facility Operation
- 5. Select button Bakeout Sequence ...
- 6. Type in start and end time, baking tempertur and end temperature in $\,^{\circ}C.$
- 7. Press execute-Button
- 8. Check by pressing the reload button of your browser that your choice has been saved.
- 9. After the selected time the temperature will decrease to defined end temperatur.
- 10. Switch off Heater after the temperatur has reached end temperatur. Press Heater <code>Off-Button</code>
- 11. Start Cryo Pump as described in section 7



Figure 7: Main Board Vacuum System

9 Vent ECRIS

- 1. Make sure the temperature of the furnice is below 80 $^{\circ}\mathrm{C}.$
- 2. Switch off Mains (See figure 1)
- 3. Close gate valve (See figure 7)
- 4. Close pump valve (press close button) (See figure 8)
- 5. Switch off pump (press power on) (See figure 8)
- 6. Open vent valve source by key switch (See figure 8)
- 7. After venting has stopped turn key switch (venting takes $\approx 5 \text{ min}$)
- 8. After ≈ 12 min turbo pump vents automatically

10 Pump down ECRIS

- Open Pump Valve by key switch (See figure 8) (Before open the valve make sure the pump is vented: Pressure Vorvakuum on control unit of the source is near ambient pressure)
- 2. Start turbo pump: Press Power on
- 3. Take off key when triangle No. 1 of the source control unit lights (See figure 2) (Pressure A1 below $6 \cdot 10^{-2}$ mbar)
- 4. Pressure should decrease to 10^{-6} mbar

Remark: If the turbo pump does not reach 65 % of its full speed in 18 min, the pump will automatically switch off \Rightarrow the system has a leak



Figure 8: MEFISTO Valve Control

11 Change of Operation Gas

- 1. Make sure Gas Inlet Valve is closed (Mode Switch to close)
- 2. Close all valves of gas bottles
- 3. Pump gas system with Pfeiffer-Vakuum-Pumpe through tube attached to gas system
- 4. Before switching off pump, close all valves

- 5. In the meantime change gas bottle
- 6. Open bottle valve of desired gas until pressure reaches 0.5 bar, close valve
- 7. Pump again (Cleaning of system)
- 8. Open valve again (pressure 0.5 bar)
- 9. close bottle valve

12 Use of furnace (High temperature oven)

- 1. Make sure desired metall is in MEFISTO (See Section 13)
- 2. Make sure furnace is mounted and well outgassed
- 3. Set in rod for furnace control (see figure 10)
- 4. Press button oven on ion optics control
- 5. Slowly start heating, check temperature and pressure
- 6. When desired evaporation rate is reached (See figure 9), look for metall signal in plasma chamber (Acquire spectrum in Beam Sense System)



Figure 9: Rates of evaporation for metals

- 7. Optimize ion optics on desired ion species
- 8. Shut down:

- Slowly decrease temperature
- When temperature reached room temperature switch off furnace (oven)
- Only switch off Mains, when temperature is low enough (below 80 °C) (stops cooling)



Figure 10: Furnace rod

13 Change of metall in furnace (Oven)

- 1. Switch off all power supplies (eg. Mains)
- 2. Vent ECRIS (See section 9)
- 3. Carefully dismount furnace
- 4. Select furnace, appropriate crucible and hat (high or low temperature) (See figure 11)
- 5. Fill in metall in crucible , mount it in furnace, put on hat Consider metall characteristics!
- 6. Carefully mount furnace in ECRIS (See figure 12)
- 7. Connect wires for temperature measuring and heating
- 8. Pump down ECRIS
- 9. Start Outgassing furnace



Figure 11: Crucible and hat for furnace

14 Homer Autotuner

(For details see diss Markus Hohl, p. 63)

- 1. Connect RS232 cable (9 pin) to free CAN connector on the autotuner system
- 2. Switch on external computer (presently: Compaq Deskpro XE 466)
- 3. Switch on Microwave (Autotuner system starts)
- 4. On the computer change directory to $\texttt{C:\HOMER}$
- 5. Start the program by typing: mt
- 6. The program is described in the operation manual Autotuner II.



Figure 12: Right: Furnace position in MEFISTO, Left: Furnace for low temperature

15 Cooling shroud with liquid nitrogen

15.1 General remarks

- It needs half a bottle to cool down (to -100 deg C)
- One bottle last for about 11 hour
- Put Thermocuples on table, table support (important) and instrument to monitor temperature during cooling
- Indication for empty bottle: Temperature for Shroud Chamber out increases
- When bottle is empty it last one hour until pressure rises
- When stop cooling maybe start Turbo pump again (pressure can rise up to 10^{-4} mbar during warm up of shroud)
- Don't open chamber when temperature anywhere inside chamber (i.e. on instrument, table, table support, shroud) is below 10 deg C!

15.2 Connecting N₂ bottle and start cooling down

1. Make sure UV lamp is off

on Gallerie

- 2. Make sure valve THERMALPUMPSTAND is closed (See figure 14)
- 3. Make sure blue valve of bottle TRYCOOK VENT is closed
- 4. Connect tube to bottle (See figure 15)
- 5. Open valve MEFISTO
- 6. Open green valve PRESSURE RAISING (See figure 15) (may already be open)
- 7. Open blue valve LIQUID FILL/DECANT (Use gloves when cold)

8. Pressure monitore should increase to ~ 1 bar (above 0.5 bar is good)

in MEFISTO lab

9. Both switches for shroud control to auto (See figure 16)

15.3 Stop cooling and disconnecting bottle

- 1. Switch off Shroud controls (see figure 16)
- 2. Close valve LIQUID FILL/DECANT (Use gloves!)
- 3. Disconnect tube to bottle (Use gloves!) (See figure 15)
- 4. Close valve to Mefisto MEFISTO
- 5. Close valve PRESSURE RAISING
- 6. Make sure blue valve of bottle TRYCOOK <code>VENT</code> is closed
- 7. Change bottle



Figure 13: Place for bottles on Gallerie



Figure 14: Valves MEFISTO and THERMALPUMPSTAND



Figure 15: Valves of bottle



Figure 16: Shroud controls